

CERTIFICATE No.

SA-1714

IT IS HEREBY CERTIFIED THAT THE SOCIAL ACCOUNTABILITY SYSTEM OF

WELSPUN CORP LIMITED

WELSPUN HOUSE, KAMALA MILLS COMPOUND, SENAPATI BAPAT MARG, MUMBAI INDIA

IN THE FOLLOWING OPERATIONAL UNITS

PLANT I VILLAGE JOLVA & VADADLA, NEAR DAHEJ, TALUKA VAGRA, DISTRICT BHARUCH - 392 130,
GUJARAT INDIA

PLANT II WELSPUN CITY, TALUKA ANJAR, DISTRICT KUTCH - 370 110, GUJARAT INDIA

IS IN COMPLIANCE WITH THE STANDARD

SA 8000:2014

FOR THE FOLLOWING FIELD(S) OF ACTIVITIES

MANUFACTURE OF LONGITUDINAL & SPIRAL SUBMERGED ARC WELDED PIPES & APPLICATION OF ANTICORROSION COATING ON STEEL TUBES & PIPES - DAHEJ UNIT
(Spiral Production:Plate receiving > inspection & storage > tab joining > plate ultrasonic testing > plate edge milling > plate crimping > pipe formation by jco process > tack welding > internal & external welding > fluroscopy / rtr > expander > end chamfering > hydro testing > final I ut > manual ut > final x-ray > mpi > final inspection > mechanical & chemical testing & other testing (as per requirement of client) > pipe storage yard & despatch.
Internal Epoxy Coating:Bare pipe > preheating > abrasive blasting > blow out station > nternal coating application > cutback preparation (tape application > blasted surface inspection > curing of paint > final inspection > stenciling and ready for despatch).
MANUFACTURE OF WELDED STEEL PIPES, HOT PULLED INDUCTION BENDS AND APPLICATION OF ANTICORROSION COATING ON PIPES AND BENDS - ANJAR UNIT
(Spiral Production:Coil storage & inspection > coil car > coil feeding & uncoiler > leveler -1 > cross seam welder > leveler -2 > coil ut > edge milling (2 lines) > forming and gmaw > plazma cutting > pre-visual inspect lon & pipe numbering > tab joining & dressing station > id cleaning - 1 > id&od welding (3 lines) > tab removal & id cleaning - 2 > inspection > fluoroscopy section > mut > end chamfering > hydro test > auto seam ut station > mut > radiography testing (2 lines) > magnetic particle inspection > visual , dim & final inspection > marking > third party inspection > weighment > stock yard > dispatch
Internal Epoxy Coating:Bare pipe > preheating > abrasive blasting > blow out station > nternal coating application > cutback preparation (tape application > blasted surface inspection > curing of paint > final inspection > stenciling and ready for despatch)

THE USE AND VALIDITY OF THIS CERTIFICATE ARE SUBJECT TO THE REQUIREMENTS OF THE RELEVANT RINA RULES

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Thomas Allocious Fernandez
India Certification
Head

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